

Lupolen 3220F
 (PE-LD)

LyondellBasell Industries

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt Flow Index, MFI	0.9	g/10min	ISO 1133
MFI temperature	190	°C	-
MFI load	2.16	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	430	MPa	ISO 527
Yield stress	14	MPa	ISO 527

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	117	°C	ISO 11357-1/-3
Vicat softening temperature A	105	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	930	kg/m³	ISO 1183

Film Properties	Value	Unit	Test Standard
ISO Data			
Maximum strain, parallel	420	%	ISO 527-3
Maximum strain, normal	600	%	ISO 527-3
Dynamic Coefficient of Friction	0.7	-	ISO 8295
Type of extrusion	blown	-	-
Thickness of specimen	0.05	mm	-

Optical Properties	Value	Unit	Test Standard
ASTM Data			
Gloss	85	-	ASTM D 2457
Haze	7	%	ASTM D 1003

Processing Recommendation Extrusion	Value	Unit	Test Standard
Type of extrusion	blown	-	-
Melt temperature	170 - 220	°C	-

Characteristics
Processing

Film Extrusion, Blown Film Extrusion

Certifications

Food approval

Delivery form

Pellets

Applications

Packaging

Features

Melt Strength

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Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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